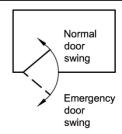
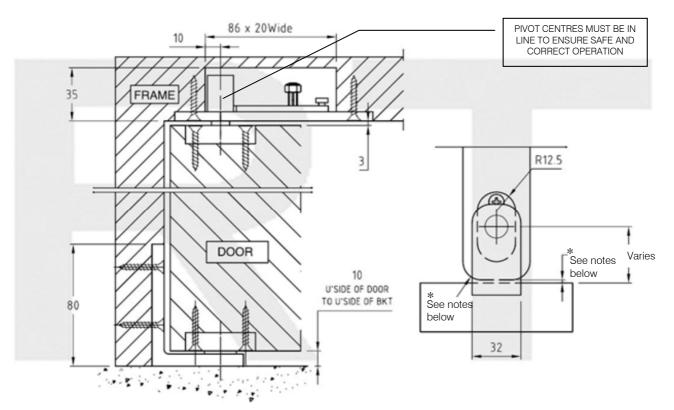


#### Royde & Tucker H131-400 HI-LOAD pivot set





- Grade 304 stainless steel
- Maintenance free, guaranteed for 25 years
- Suitable for FD30 and FD60 doors, to BS 476 for both single and double door applications
- Allows the door to swing in either direction
- \*For 44mm non FR doors an R9 radius is required on the pivot edge with a 4mm door and frame gap
- \*For 44mm thick Fire doors an R15 radius is required on the pivot edge as only a 3mm gap is permitted between the door and frame.
- \*For 54mm thick Fire doors an R20 radius is required on the pivot edge as only a 3.5mm gap is permitted between the door and frame.
- Medium duty for internal doors weighing up to 80kg when floor mounted and up to 1100mm wide when jamb mounted
- Top and bottom door plates have HI-LOAD maintenance free oil impregnated bronze bearings
- Set includes door bottom pivot, top centre, door brackets and M5 x 30mm screws
- For adjustable unit see H131-450

Note: Door plates radii R12.5 for easier preparation

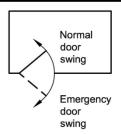
Royde & Tucker Ltd Bilton Road

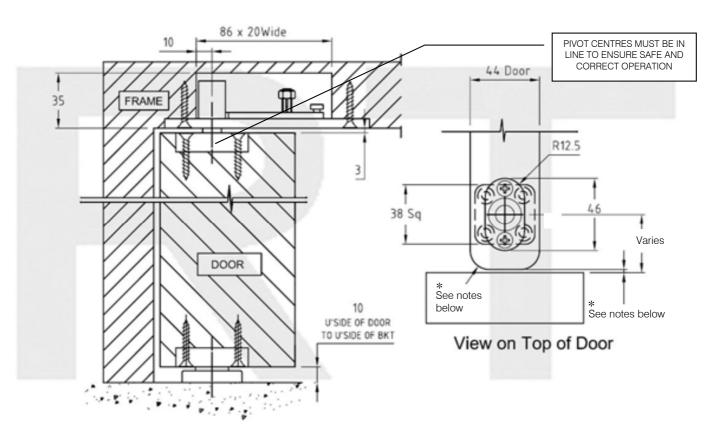
> Cadwell lane Hitchin SG4 0SB Tel:01462 444444 Fax:01462 444433 www.ratman.co.uk

e-mail: sales@ratman.co.uk



### Royde & Tucker H131-402 HI-LOAD pivot set





- Grade 304 stainless steel
- Allows the door to swing in either direction
- Maintenance free, guaranteed for 25 years
- Suitable for FD30 and FD60 doors, to BS 476 for both single and double door applications
- \*For 44mm non FR doors an R9 radius is required on the pivot edge with a 4mm door and frame gap
- \*For 44mm thick Fire doors an R15 radius is required on the pivot edge as only a 3mm gap is permitted between the door and frame.
- \*For 54mm thick Fire doors an R20 radius is required on the pivot edge as only a 3.5mm gap is permitted between the door and frame.
- Bottom bracket is floor mounted and doesn't protrude beyond the doors face
- Medium duty for internal doors weighing up to 80kg and up to 1100mm wide
- Top and bottom door plates have HI-LOAD maintenance free oil impregnated bronze bearings
- Set includes door bottom pivot, top centre, door brackets and M5 x 30mm screws
- For adjustable unit see H131-452

Note: Door plates radiused R12.5 for easier preparation

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Cadwell lane

Hitchin

SG4 0SB

Tel:01462 444444

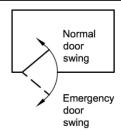
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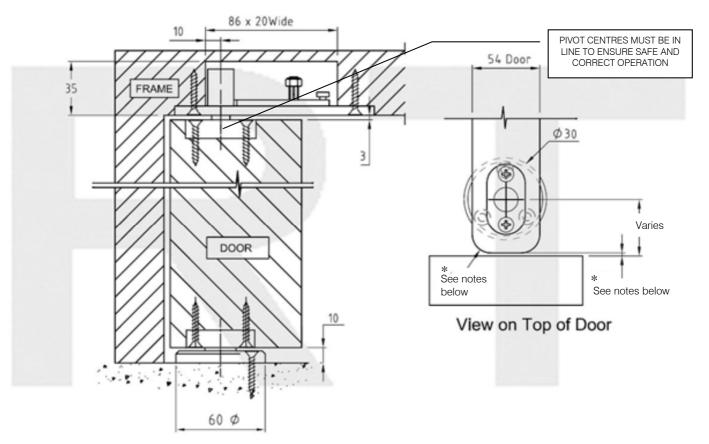
www.ratman.co.uk

e-mail: sales@ratman.co.uk



### Royde & Tucker H131-401 HI-LOAD pivot set





- Grade 304 stainless steel
- Allows the door to swing in either direction
- Maintenance free, guaranteed for 25 years
- Suitable for FD30 and FD60 doors, to BS 476 for both single and double door applications
- \*For 44mm non FR doors an R9 radius is required on the pivot edge with a 4mm door and frame gap
- \*For 44mm thick Fire doors an R15 radius is required on the pivot edge as only a 3mm gap is permitted between the door and frame.
- \*For 54mm thick Fire doors an R20 radius is required on the pivot edge as only a 3.5mm gap is permitted between the door and frame.

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- Heavy duty for internal doors weighing up to 120kg and up to 1100mm wide
- Top and bottom door plates have HI-LOAD maintenance free oil impregnated bronze bearings
- Set includes door bottom pivot, top centre, door brackets and M5 x 30mm screws
- For adjustable unit see H131-451

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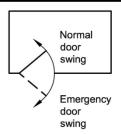
Cadwell lane

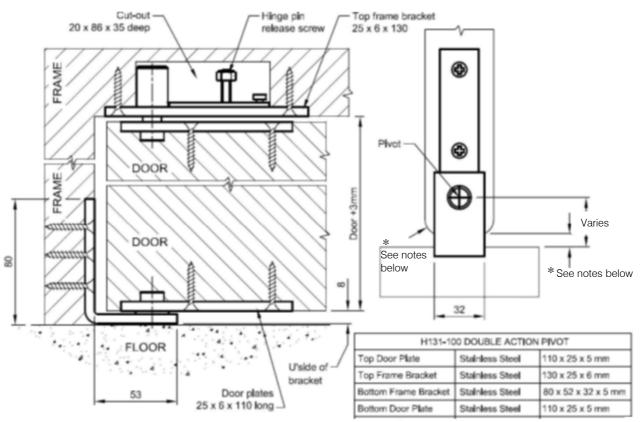
e-mail: sales@ratman.co.uk

• Note: Door plates radii R12.5 for easier preparation



### Royde & Tucker H131-100 HI-LOAD pivot set





- Grade 304 stainless steel
- Maintenance free, guaranteed for 25 years
- · Allows the door to swing in either direction
- Suitable for FD30 and FD60 doors, to BS 476 for both single and double door applications
- \*For 44mm non FR doors an R9 radius is required on the pivot edge with a 4mm door and frame gap
- \*For 44mm thick Fire doors an R15 radius is required on the pivot edge as only a 3mm gap is permitted between the door and frame.
- \*For 54mm thick Fire doors an R20 radius is required on the pivot edge as only a 3.5mm gap is permitted between the door and frame.
- Medium duty for internal doors weighing up to 80kg when floor mounted and up to 1100mm wide when jamb mounted
- Top and bottom door plates have HI-LOAD maintenance free oil impregnated bronze bearings
- · Set includes door bottom pivot, top centre, door brackets

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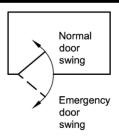
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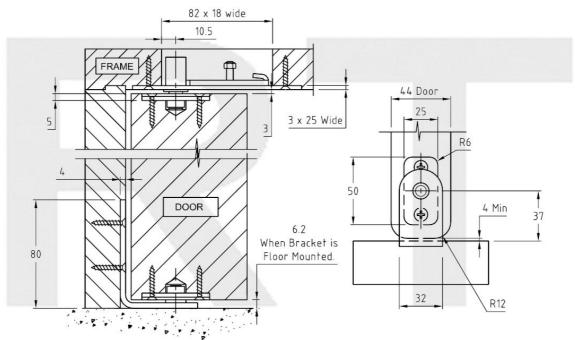
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e-mail: sales@ratman.co.uk



# Royde & Tucker H131-700 HI-LOAD pivot set (Standard door detail)





- Powder coated mild steel
- Allows the door to swing in either direction
- •Minimum door thickness 38mm. R12 radius is required on the pivot edge
- Bottom bracket is frame or floor mounted
- Light duty for internal doors weighing up to 20kg (frame mounted) and 40kg (floor mounted) up to 950mm wide
- •Top and bottom door plates have HI-LOAD maintenance free oil impregnated bronze bearings
- Set includes door bottom pivot, top centre, door brackets and M5 x 30mm screws

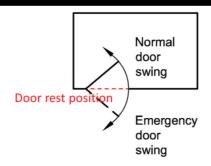
Note: Door plates radii R6 for easier preparation

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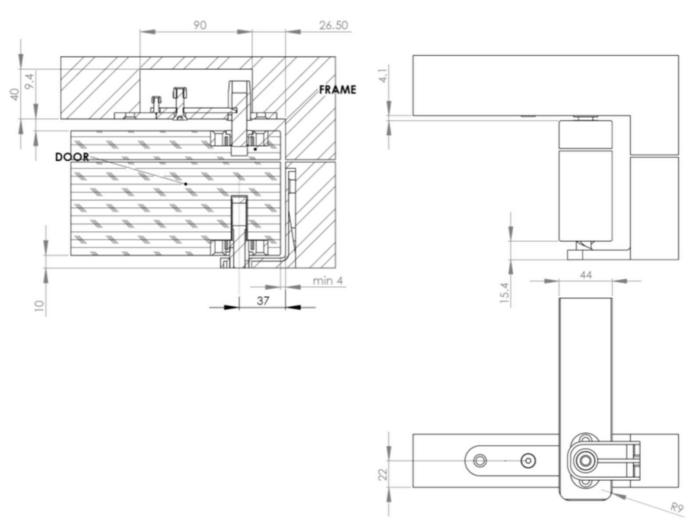


### Royde & Tucker H131-490 Self centreing pivot set



#### CLOSED VIEW

#### **OPEN VIEW**



- · Grade 304 stainless steel
- Allows the door to swing in either direction and comes to rest in the closed position
- Medium duty for internal doors weighing up to 80kg when floor mounted and up to 1100mm wide when jamb mounted
- · Set includes door bottom pivot, top centre, door brackets
- Required door/frame head gap to allow door to rise and fall

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